

TECHNICAL DATASHEET

ergo.[®] 4451

(Retaining compound – high strength)

Description

Very fast curing product for highest static shear strength, as well as for dynamic loads. Suitable to bond tooth wheels on axles, rotor/ stator connections in electric engines, for pulleys in belt drives and for fastening drive shafts.

NSF P1 listed for use in food processing areas and NSF Standard ANSI 61 for use in commercial and residential drinking water systems not exceeding +82°C.

Advantages

- Fast curing (can be accelerated with activator as well)
- Resists high static shear stress conditions and dynamic loads
- Heat resistant up to 175°C
- Solvent-free, good chemical resistance

Physical properties (liquid product)

Chemical base
Curing System

Diester of Methacrylic Acid
Anaerobic curing adhesive

Shelf life
Flash point

12 months at room temperature
>100°C

Viscosity at 25°C (Brookfield RVT)
spindle 3, 20 rpm

2'000 – 3'000 mPa•s

Density

1.1 g/cm³

Colour

green (fluorescent)

Max. thread diameter
Max. gap filling

M 36
0.2 mm

Curing properties

Measured on M10 x 20 bolt – grade 8.8 black phosphatized – nut 0.8d (no on-torque)

Initial strength after:	2 – 5 minutes
Functional strength after:	0.5 – 1 hour
Final strength after:	2 – 4 hours

Physical properties (cured product)

Thermal range - 55 °C up to 175 °C

Measured on M10 x 20 bolt – grade 8.8 black phosphatized – nut 0.8d (5Nm on-torque) according to DIN EN 15865

Loose-break torque:	> 25 Nm
Prevailing torque:	> 40 Nm

Shear strength (DIN EN ISO 10123) > 27 N/mm²

Precautions

For your own safety, please refer to the information of the concerned MSDS and for the correct handling the “user instructions”.

The information in this data sheet is based on the results of our research and experience. However, the suggestions herein concerning the use, application, and processing of the products (collectively, „the methods“) **are non-binding recommendations only**. It is the user's sole responsibility to determine the suitability and safety of these methods, based on the user's particular purpose in using the products. Before relying on the reliability and safety of any parts that are bonded using the products, it is extremely important that the user test the reliability and safety of the parts that are bonded. Failure to do so could result in serious personal injury. Because of the use of the products are within the purchaser's sole control, Kisling Corporation specifically disclaims all warranties, express or implied, including warranties of merchantability or fitness for a particular purpose, arising from the sale or use of the products described herein. Kisling Corporation specifically disclaims any liability for consequential, incidental, or other damages of any kind, including lost profits. Kisling Corporation's liability for damages shall not exceed the purchase price of the products used.

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